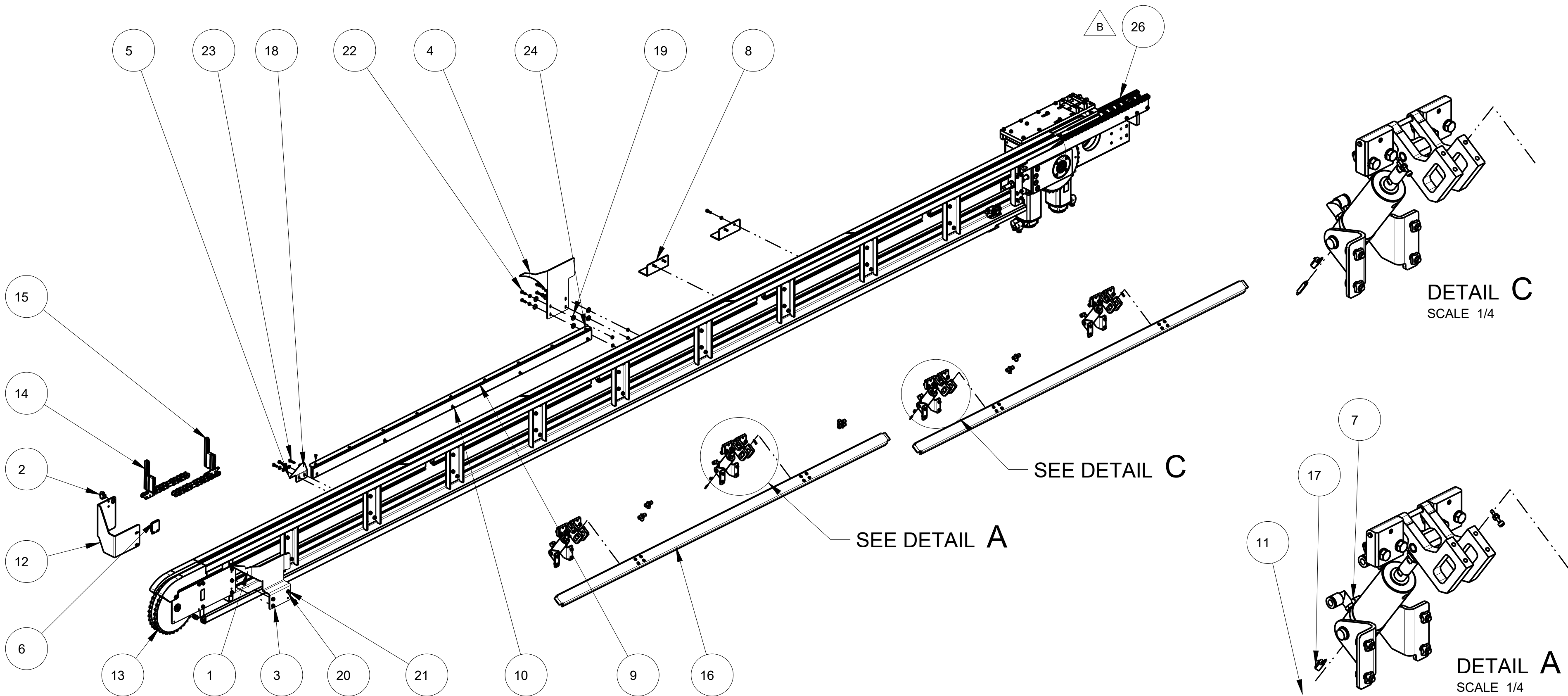


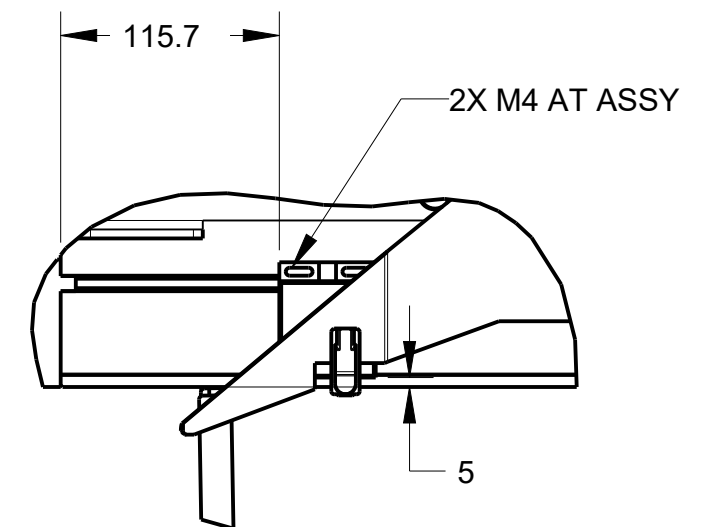
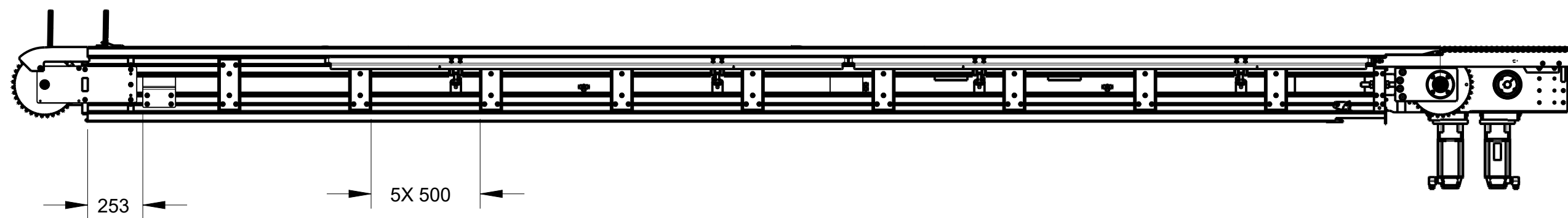
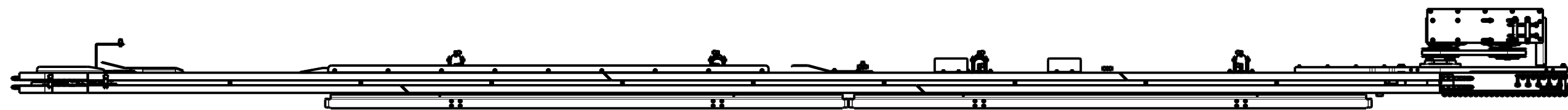
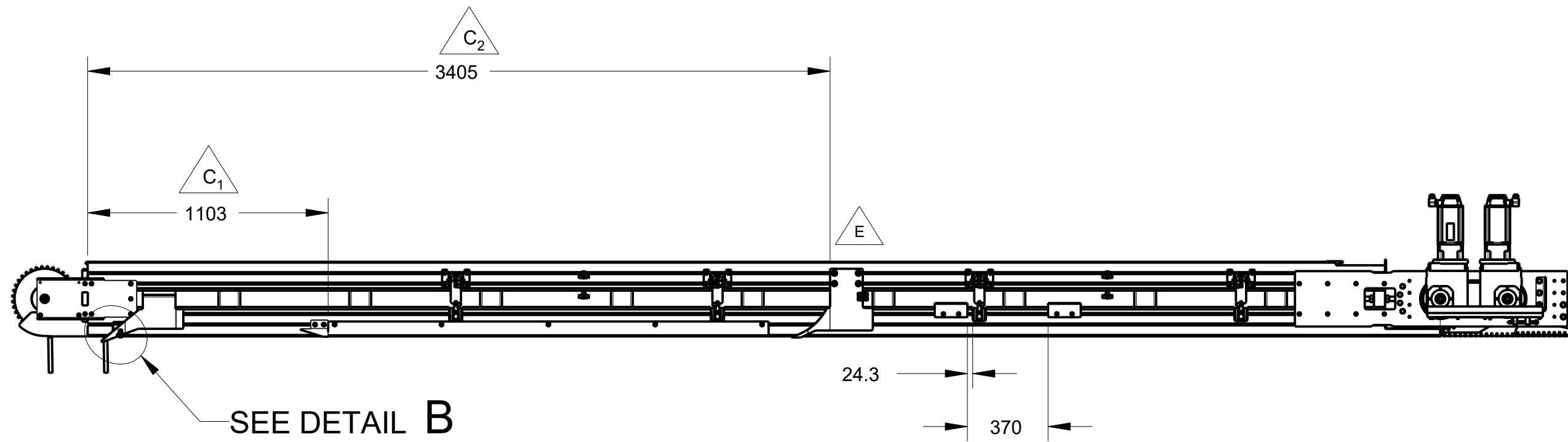
A ₄	14	1	ASSY, CARRIER CHAIN #1 RHM	U5008779M_REF
	15	1	ASSY, CARRIER CHAIN #2 RHM	U5008780M_REF
	16	2	ASSY, POPUP DEADPLATE 1X	U5008787M
	17	2	SWITCH ADAPTER, FOR ROUND BODY CYLINDER	U5013809P
	18	7	M8 FLAT WASHER DIN125A SS	U6002509P_EXP
	19	8	"EXP" M8 METRIC FENDER WASHER (ZN PLTD)	U6002550P_EXP
	20	19	M8 STD SPRING LOCK WASHER SS	U6002564P_EXP
	21	6	SCREW HHCS, M8x20 FULLTHRD SS	U6002763P_EXP
B	22	8	SCREW HHCS, M8x25 SS	U6002764P_EXP
	23	5	SCREW HHCS, M8x30 FULLTHRD SS	U6002765P_1_EXP
	24	9	SCREW FHCS, M6x16 SS	U6002937P_EXP
	25	2	SMC KQ2T09-00 5/16" TEE	U5000122P

	ITEM	QTY	DESCRIPTION	PART NUMBER
A ₁	1	19	SQUARE NUT, M8, MINITEC	09-038064-6000-0
	2	1	PHOTO SWITCH, POLARIZED, RETRO, PNP, 24 VDC	U5013858P
	3	1	FLAP KNOCKDOWN, INFEEED LH	U5001450M
	4	1	FLAP KNOCKDOWN, OUTFEED LH	U5001460M
A ₂	5	1	BOTTOM FLAP LIFTER, LH	U5001971M
	6	1	REFLECTOR, 2"x2", SLOTTED	U5002885P
	7	2	BAND CLAMP, 316 SS, 37-51 MM DIA, 8MM WD	U5013812P
	8	2	GLUE DRIP SHIELD	U5003009M
A ₃	9	1	SUPPORT, BOTTOM FLAP	U5003372M
	10	1	BAR, BOTTOM FLAP SPPT	U5003373M
	11	2	CYL. SWITCH, NO, PNP, M8 CABLE END, 24 VDC	U5013807P_CFG1
	12	1	BRKT, SENSOR LHS RHM	U5006228M
	13	1	ASSY, CARRIER FRAME LH	U5008778M

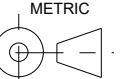


E	MOVED PART 4 UPSTREAM 88MM PER ECN002910	ATP	
D	ADDED QTY 2 U5000122P	BCD	
C	1) ADDED DIMENSION 2) CHG DIM WAS 3428 NO ECN REQD	RT	
B	1) ADD ITEM 25 SEE ECN 2188	PNW	
A	1) ITEM 2 WAS 09-038521-2045-0 2) ITEM 7 WAS U5002927P 3) ITEM 11 WAS U5005806P 4) ITEM 17 WAS U5008936P SEE ECN002040	RT	
REV.	DESCRIPTION	BY	CHK'D
		DATE	DATE

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1250M MACHINE	SERIAL NUMBER	SUB ASSEMBLY	RH MACHINE REMARKS
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING GENERAL TOLERANCE: HOLE, SLOT H12 OTHERS h12 CONCENTRICITY ± 0.02 PERPENDICULARITY $\pm 0.02/\text{CM}$ ANGULARITY $\pm 0.25^\circ$ BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 $\sqrt{(125)}$			MATERIAL: FINISH: ENGR. BY : JJ DATE :
DRW BY: JJ	CHK'D :	DATE: 15-Nov-06	
TITLE: ASSY, CARRIER LHS RHM		DATE :	
1/16 SCALE		C DRW. SIZE	DRW. N°
U5008774M		E REV	1/2 SHEETS



DETAIL B
BRACKET & SENSOR
NOT SHOWN
SCALE 1/4

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1250M MACHINE		SERIAL NUMBER			CARRIER SUB ASSEMBLY		RH MACHINE REMARKS		
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING							MATERIAL: SEE BOM		
GENERAL TOLERANCE: HOLE, SLOT H12 OTHERS H12		CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25°					FINISH: BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 √(125)		
DRW BY: JJ			CHK'D :			ENGR. BY: JJ			
DATE: 11/15/06			DATE :			DATE :			
TITLE: ASSY, CARRIER LHS RHM								Packaging Systems Atlanta, Georgia Deols, FRANCE	
3/64 SCALE	LEVEL	C DRW. SIZE	DRW. N°	U5008774M			E REV	N/A VER	2/2 SHEETS